

# HARDWOOD & SOFTWOOD LIPPINGS, BEADINGS AND SMALL SECTIONS MACHINED TO SIZE WITH A SUPERIOR FINISH

If it is first class hardwood lippings, beadings and small sections that you require then look no further. Our on-site CNC computer controlled moulders are quick to set up, quick to run and produce a superb finish. Which means that you benefit from **cost savings, quick turnaround and superior finish**. These machines not only give us the capability to **quickly produce large volume** orders but also to undertake **small runs and small batches** in a range of softwoods and hardwoods.



## Accurate Finish

Our choice of moulder to produce these beadings has been thought through by our experienced technical department, making sure that the distance between each set of heads is as short as possible. This enables the finish to be as accurate as possible thus increasing the speed of throughput and the accuracy and the finish of the final product.

## Small Sections or Large

A great advantage of our beading machine is that it can machine down to just 4mm and up to 32mm thickness by a max width of 63mm and are capable of an incredible level of accuracy, **ideal for producing multiple beads, Scotia, glazing bars and glass beads**. Whether you require a small section or a large section; a small batch or a large run our on-site machining facility can handle them with incredible accuracy and speed, producing a high quality product.

## Bespoke Designs

**Whether you want a 9 x 9 glass bead or a section 230mm wide x 160mm high our range of machines can deliver.** What is more, you can choose from one of our stock profiles or design your own bespoke one. By being linked to our CAD system we can produce to your exact specification and design. Whether you provide a sample of an existing piece you require replicated or a rough sketch or picture, we can convert this into a technical drawing from which we will accurately produce to your requirements.

**Call now for a competitive quote on 0161 872 1841 or email [office@iitimber.co.uk](mailto:office@iitimber.co.uk)**



## PRICE INCREASES

We would like to draw your attention that due to shortages of supply, increased shipping costs and increased prices from the mills we are now in the situation where price increases are unavoidable and we will be implementing them across all of our timbers.

**Please call 0161 872 1841 for price updates**

Illingworth Ingham (M/CR) Ltd, Trafford Park Sawmills, Village Way, Trafford Park, Manchester. M17 1AD

**FOR A COMPETITIVE QUOTE, TO DISCUSS YOUR REQUIREMENTS**

**OR TO ARRANGE A VISIT TO SEE OUR NEW INITIATIVES**

**FOR YOURSELF CALL 0161 872 1841**

**Fax 0161 872 2501 Email: [office@iitimber.co.uk](mailto:office@iitimber.co.uk)**

**OR WHY NOT VISIT OUR WEBSITE [WWW.IITIMBER.COM](http://WWW.IITIMBER.COM)**



SPRING 2010



**ILLINGWORTH INGHAM  
M/CR LTD**

# THE TIMBER TIMES

## Primed MDF Mouldings Now in Stock!

As part of our ongoing mission to provide a complete service to our valued customers we have introduced a range of primed MDF mouldings, all of which are certified by the Forest Stewardship Council (FSC).

All Primed Mould products are

- twice primed
- available in full and split pack quantities.
- manufactured to quality assurance standard ISO9001.

### Ogee 1 Primed MDF moulding



Thickness mm	Width mm	Pcs Per Pack	Length mm
18 x	68	224	5400
18 x	119	128	5400
18 x	168	96	5400

### Torus 1 Primed MDF moulding



Thickness mm	Width mm	Pcs Per Pack	Length mm
18 x	68	224	5400
18 x	94	170	5400
18 x	119	128	5400
18 x	168	96	5400
18 x	219	72	5400

### Ovolo 1 primed MDF mouldings



Thickness mm	Width mm	Pcs Per Pack	Length mm
15 x	44	440	5400
15 x	68	280	5400

### Lambs tongue 5 primed MDF mouldings



Thickness mm	Width mm	Pcs Per Pack	Length mm
18 x	68	224	5400
18 x	119	128	5400

Our core range is shown below, along with standard lengths. These can be supplied in alternative lengths as made to order items. Veneered versions can also be ordered and availability is indicated below where applicable.

Other profiles, sizes and veneers are available, some as stock items, others can be manufactured to order (minimum quantities apply). **For prices and availability please contact 0161 872 1841 or email [office@iitimber.co.uk](mailto:office@iitimber.co.uk)**

### Rounded one edge 9mm primed MDF mouldings



Thickness mm	Width mm	Pcs Per Pack	Length mm
15 x	44	440	5400
15 x	68	280	5400
15 x	94	200	5400
15 x	119	160	5400
18 x	44	352	5400
18 x	94	170	5400

### Chamfered and rounded primed MDF mouldings



Thickness mm	Width mm	Pcs Per Pack	Length mm
15 x	44	440	5400
15 x	68	280	5400
15 x	94	200	5400
18 x	119	128	5400

### Windowboard primed MDF mouldings



Thickness mm	Width mm	Pcs Per Pack	Length mm
25 x	144	91	3660
25 x	194	60	5400
25 x	219	52	5400
25 x	244	48	5400
25 x	294	39	5400

# ILLINGWORTH INGHAM (M/CR) LTD – WHO'S WHO

In this issue we are focusing on the Production Team.

## NEW INVESTMENT LEADS TO QUICKER DRYING TIMES FOR LACQUERED AND PAINTED TIMBERS



January saw the arrival of an infra-red drying booth at Trafford Park. This gas infra red drying booth will substantially reduce drying times for lacquered and painted timber.

The booth dries the timbers from the inside out and guarantees that it will cure the timber and cross-link any polymers, thus reducing the risk of paint and lacquers not drying correctly. Drying times in this controlled environment are substantially reduced from up to 2 days down to 40 minutes.

By using more concentrated power it is also more environmentally friendly as it uses less energy.

The drying booth can be used to dry any water based polymer coating such as lacquer or paint. So why not give your timbers the perfect, long lasting finish.

**Call 0161 872 1841 for a quote or email [office@iitimber.co.uk](mailto:office@iitimber.co.uk)**

## EMPLOYEE SPOTLIGHT

### KAREN ELLIS

Karen has worked with Illingworth Ingham for 33 years. She is based in the main office at Trafford Park where her role covers aspects of sales, purchases and transport. On the sales side she looks after price batching and credits; on the purchasing side she is responsible for matching up invoices with delivery notes and purchase orders; for the transport side she looks after delivery notes and tallies. Karen plays a key role in the smooth running of many of the office systems.

"I enjoy working at Illingworth Ingham because it is a family run business where you do feel part of a big family. It is a nice place to work and friendly too" says Karen.

"Over the 33 years I have worked here I have seen a lot of expansion of the business. The first of these major changes was the move from our Trafford Park Road site to our current Trafford Park Sawmills site. Other big changes would be the increase in the number of retail branches that we now have, the development of our manufacturing division and the growth in the number of vehicles we have in our own transport fleet.

In her leisure time Karen enjoys Coarse Fishing with her husband, visiting new places of which her favourites are Africa, Barbados and Sri-Lanka; reading and socialising.



Karen Ellis



Derek Madeley

### DEREK MADELEY – Production Manager

Derek is responsible for scheduling production in our on-site machining facility and to oversee that each job runs smoothly and meets our turnaround deadlines.



Anthony Taylor

### ANTHONY TAYLOR –Production Assistant

AJ is our Assistant Production Manager and it is his role to act as a support to the Production Manager and to provide cover for him where necessary.

### STEVE GRESTY – Group Technical Manager

Steve is Illingworth Ingham (M/CR) Ltd's Group Technical Manager and is in charge of our CAD system which is used for the drawing of bespoke profiles to meet customers' individual requirements. He also then programmes some machines from CAD. In addition to this Steve looks after all technical issues, equipment purchasing, training and apprentices right across all our sites.



Steve Gresty

### KEITH MARRS – Tool Room Manager

Once Steve has produced the CAD drawings for each bespoke profile it is Keith who is in charge of producing the cutters for each of these profiles. He is also in charge of the Tool Room personnel and the grinding machines.



Keith Marrs

### CLIVE COOK – Senior Foreman

Clive assists the Group Technical Manager in keeping production going and ensuring that general repairs are carried out where necessary. Clive is also responsible for first aid in the production area.



Clive Cook

## ENGINEERED OAK FLOORING

Our engineered flooring has all the visual characteristics of solid board, but is less expensive due to its construction which offers greater stability.

- Suitable for underfloor heating
- Ideal for stickdown, floating or secret nailing
- 6mm hardwood top layer
- 15mm water resistant cross ply birch
- Almost no shrinkage or warping of floor covering
- Available: Prefinished, Lacquered/Oiled (Price on Request)
- Micro Bevelled or Square edged



**SAMPLES AVAILABLE ON REQUEST**

We supply boards either unfinished or pre-finished and coated with lacquer or oil.

- Unfinished or lacquered - widths available 180mm, 189mm, 220mm
- Oil pre-finished – widths available 189mm